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# POUCH MACHINE

制 | 袋 | 机

创新无处不在 CE 

# INNOVATION WITH PASSION

www.zhoutaimachine.com

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## 企业简介

### ENTERPRISE INTRODUCTION

洲泰机械成立于1992年,是以包装机械为主体的大型制造型企业,主导产品为制袋机和无溶剂复合机。站在轻工业的源头——上海,洲泰不断扩大其规模,在上海以及浙江湖州已经拥有超过45000平方米的生产面积,并在洲泰旗下创立了上海洲泰印刷机械有限公司、上海洲泰轻工机械制造有限公司、上海洲泰国际贸易公司和浙江洲泰机械有限公司。

致力于践行“创新无处不在”的企业宗旨,洲泰机械投入年营业额的5%-7%到产品研发中去,并荣获100余项专利,被国家部委认定为“高新技术企业”。目前,洲泰制袋机的成品率高出同业5%-10%,效率高出10%-20%。

洲泰是一家注重品质与服务的企业,凭借着优良的设备性能和一流的技术团队,其产品已经成功销往50多个国家和地区,通过了欧洲合格认证(CE)和美国保险商试验所安全试验(UL),打破了外资长期垄断的格局,实现了国内国外市场的主导。此外,洲泰的售后团队能够为客户提供24小时的服务,远程定时监控使得工程师能更快速地帮助客户解决问题。公司的ERP流转仓库和物流的快速发展也极大地提升了洲泰的服务效率和质量。

洲泰和许多优秀企业一样希望用自己最大的努力来为国家和社会创造价值,除了帮助企业内部的员工之外,还会参与一些公益事业及扶助项目等。

Established in 1992, ZhouTai Machinery is a large-scale manufacturing enterprise with packaging machinery as its main body. Its main products are pouch making machines and solventless lamination machines. Standing at the source of light industry-Shanghai, ZhouTai continues to expand its scale. It already has a production area of more than 45,000 square meters in Shanghai and Zhejiang province, and founded Shanghai ZhouTai Printing Machinery Co., Ltd., Shanghai ZhouTai Light Industrial Manufacturing Co., Ltd., Shanghai ZhouTai International Trading Company and Zhejiang ZhouTai Machinery Co., Ltd..

Committed to practicing the corporate tenet of "innovation with passion", ZhouTai Machinery invests 5%-7% of its annual turnover in machine R&D, and has won more than 100 patents, and has been recognized as a "high-tech enterprise" by the national ministries and commissions. At present, the finished product rate of ZhouTai pouch making machine is 5%-10% higher than the other companies, and the efficiency is 10%-20% higher.

ZhouTai Machinery is an enterprise focusing on quality and service. With excellent machine performance and first-class technical team, its products have been successfully sold to more than 50 countries and regions, and passed CE and UL, breaking the long-term monopoly of foreign-funded enterprises and realizing the dominance of domestic and foreign markets. In addition, ZhouTai's after-sales team can provide customers with 24-hour service, and remote timing monitoring enables engineers to help customers solve problems more quickly. The rapid development of the company's ERP and logistics has also greatly improved ZhouTai's service efficiency and quality.

Like many excellent companies, ZhouTai Machinery hopes to use its best efforts to create value for the society. In addition to helping employees, it also participates in some public welfare undertakings and supporting projects.



1992年企业成立



45000 m<sup>2</sup>生产面积



100+项专利申请

# 公司历程

## COMPANY HISTORY



A

1992

龚永明先生国企下海创立上海新泾机械加工工厂，这是洲泰机械的前身。

1992 Mr. Gong founded Shanghai Xinjing Machinery Processing Factory, which was the predecessor of ZhouTai Machinery.

B

2002

成立了上海洲泰机械制造有限公司，专注于复合膜包装制袋机的研发、制造、销售及售后服务一体化。

2002 Shanghai ZhouTai Machinery Co., Ltd. was established, focusing on the integration of R&D, manufacturing, sales and service of laminated film pouch making machines.

C

2012

在虹桥经济圈青浦工业园建造了2万平方的现代化工厂，引进国内外先进的技术和专业团队，致力于包装设备及无溶剂复合机的制造和研发。

2012 A modern factory of 20,000 square meters was built in the Qingpu Industrial Park of the Hongqiao Economic Circle, introducing advanced technology and professional teams at home and abroad, and committed to the manufacturing and R&D of pouch making machine and solventless laminating machines.

D

2017

成立Zotech Machinery 为更好的服务好北美的客户，推出最新款600HLMSC 多功能制袋机，一年内销售量达到30台。

2017 Established Zotech Machinery to better serve customers in North America. Launched the latest model 600HLMSC multi-functional pouch making machine, and achieved 30 units sales in one year.

E

2019

在浙江南浔经济开发区投资建设了5万平方的现代智能化新工厂。购入了德国通快高精度激光切割加工中心、日本马扎克加工中心数台。实现零部件加工、质量管理、交货期及成本的全面控制。

2019 A new modern intelligent factory of 50,000 square meters was built in Zhejiang Naxun Economic Development Zone. Purchased several TRUMPF high-precision laser cutting processing centers and Mazak processing centers. Realize complete control of parts processing, quality management, delivery time and cost.

F

2020

内部管理系统 ERP/SAP 上线；携手 HP INDIGO 成为亚太区域的合作伙伴。

2020 ERP system application for managing corporate data and MES system for corporate production. Cooperation with HP INDIGO as solution partner in Asia Pacific region.

G

2021

11月份，南浔新工厂开始全面启用，届时年生产量可以达到500台，年产值4个亿左右。

2021 The new factory in Naxun will be fully put into operation. By then, the annual production capacity will reach 500 machines, with an annual output value of about 400 million yuan.

## 合作伙伴

### COOPERATIVE PARTNER

未来洲泰机械将会继续和国际上优秀的相关企业合作, 实现长期和稳步的发展。

In the future, ZhouTai Machinery will continue to cooperate with excellent international companies to achieve long-term and steady development.

#### ● 国际合作伙伴

Amcor/Global  
ACW/USA  
Accredo/USA  
Constantia/Global  
Clifton Pkg/UK  
Emusa/Ecuador  
EPP/Dubai  
Gualapack/Global  
Huhtamaki/Global  
IPV/Italy  
Layfield/Global  
Rossoplast/Poland  
Rotografia/Egypt  
Rotoplast/Croatia  
Sigma Group/Mexico  
Uflex/Global

#### ● 国内合作伙伴

安姆科集团  
顶正事业  
黄山永新  
江苏海顺  
旺旺集团  
湖北宏裕  
南海利达  
厦门金德威集团  
福建凯达集团  
无锡申凯  
浙江金石  
河北智优捷  
河南金牛  
南方包装  
青岛方大  
浙江粤海



## 解决方案 SOLUTION PROGRAMME

### 核心服务 Core service

我们为您提供了一站式服务。针对您的袋型需求，我们可以提供最合适的机型，并根据实际进行个性化定制。您将从我们提供的多系列和灵活的机型选择方案中收益。从生产到调试再到验收发机，我们都有专业的技术人员负责，严格执行配置，并在每一环节都做到质量监控。您将通过我们全面的流程化管理，如约获得高质量的产品。

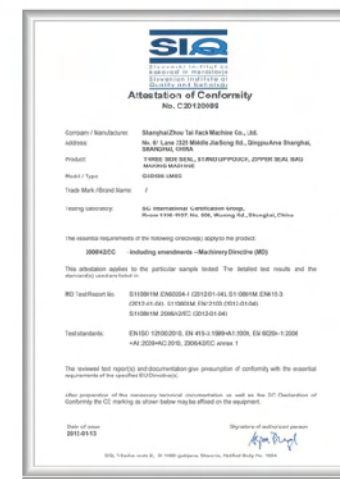
We provide you with one-stop service. We can provide the most suitable machine for your pouch-type needs and customize it according to your requirements. You will benefit from the multi-series and flexible machine selection program we provide. From production to commissioning to inspection, we have professional technicians personnel responsible for strict implementation of specification, and quality control in every link. You will obtain high-quality products as scheduled through our comprehensive process management.

### 售后服务 After-sale service

我们的技术人员和工程师在设备装配和调试上具有专业的技能与丰富的经验，他们持续积累和更新维修案例数据库，确保能快速地判断和解决问题。远地区的客户亦无须担心维修难题，通过远程连接，我们的工程师可以实时监控设备性能，并提出合理解决方案。您将充分利用我们的专业知识和创新解决方案，减少设备停机时间和维修成本。

Our technicians and engineers have professional skills and rich experience in machine assembly and commissioning. They continue to accumulate and update the maintenance case database to ensure that they can quickly determine and solve problems. Customers in remote areas do not need to worry about maintenance problems. Through remote connection, our engineers can monitor the equipment performance in real time and propose reasonable solutions. You will make full use of our expertise and innovative solutions to reduce machine downtime and maintenance costs.

## 企业证书 Enterprise certificate



QUAD-SEAL/FLAT BOTTOM POUCH MACHINE  
四边封袋/方底袋机



► **AMD650FSL-S12**  
改良型方底袋制袋机  
Quad-Seal Flat Bottom Pouch Making Machine

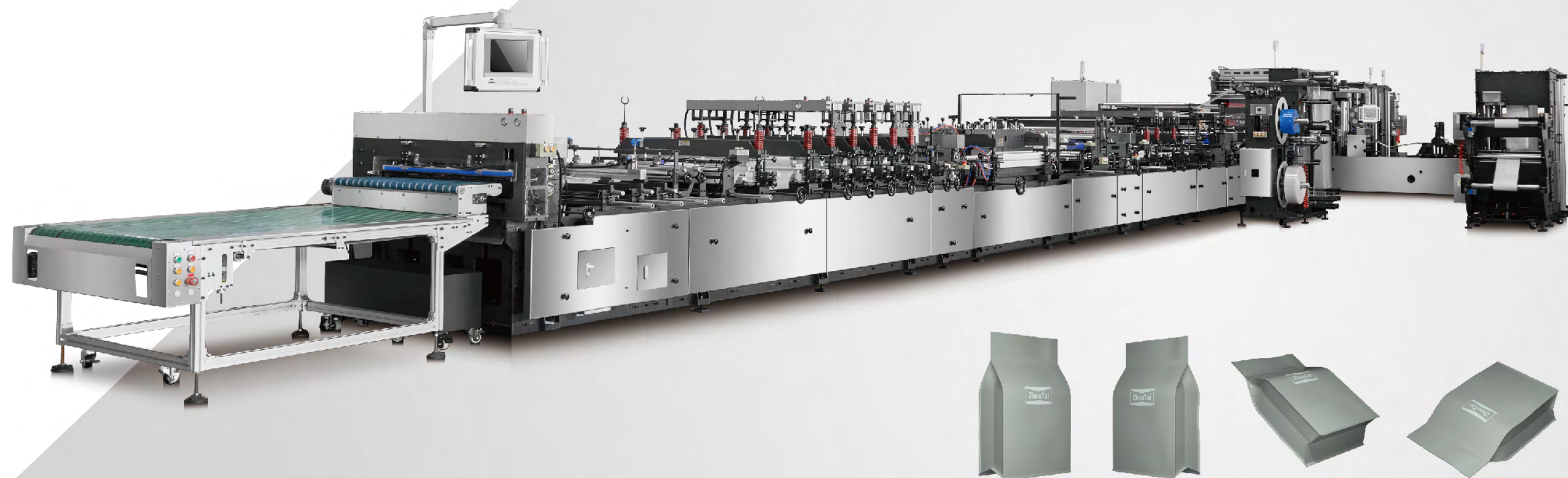
型号	AMD650FSL-S12
可制袋型	四边封袋, 方底袋
主膜尺寸	最大 1320mm, 直径 800mm
贴底膜尺寸	最大 330mm, 直径 800mm
速度(方底袋)	35-120 切/分
机械速度	35 米/分
制袋宽度	最大 300mm, 最小 100mm (无倍送)
制袋长度	最大 650mm, 最小 180mm, 最小侧风琴宽度 ≥170mm

\*制袋能力取决于薄膜材料、厚度等  
\*由于设备改进, 设备参数等将不另做更新。

Machine Type	AMD650FSL-S12
Performance	Quad Seal, Flat Bottom Pouch
Size of Body Film	Max Width 1320mm, φ800mm
Size of Inserted Bottom	Max Width 330mm, φ800mm
Speed(Flat-bottom Pouch)	35-120 Cuts/min
Material Speed	35 Meters/min
Width of Bag	Max 300mm, Minimum 100mm (No Skip Function)
Length of Bag	Max 650mm, Minimum 180mm, Minimum Side Gusset Depth ≥170mm

\*Pouch making capacity depends on film material, thickness and option  
\*Due to equipment improvement, the above-mentioned figures and appearance may be changed without notice.

# QUAD-SEAL/FLAT BOTTOM POUCH MACHINE



## ▶ AMD1000FSL-S12 标准型方底袋制袋机 Quad-Seal Flat Bottom Pouch Making Machine

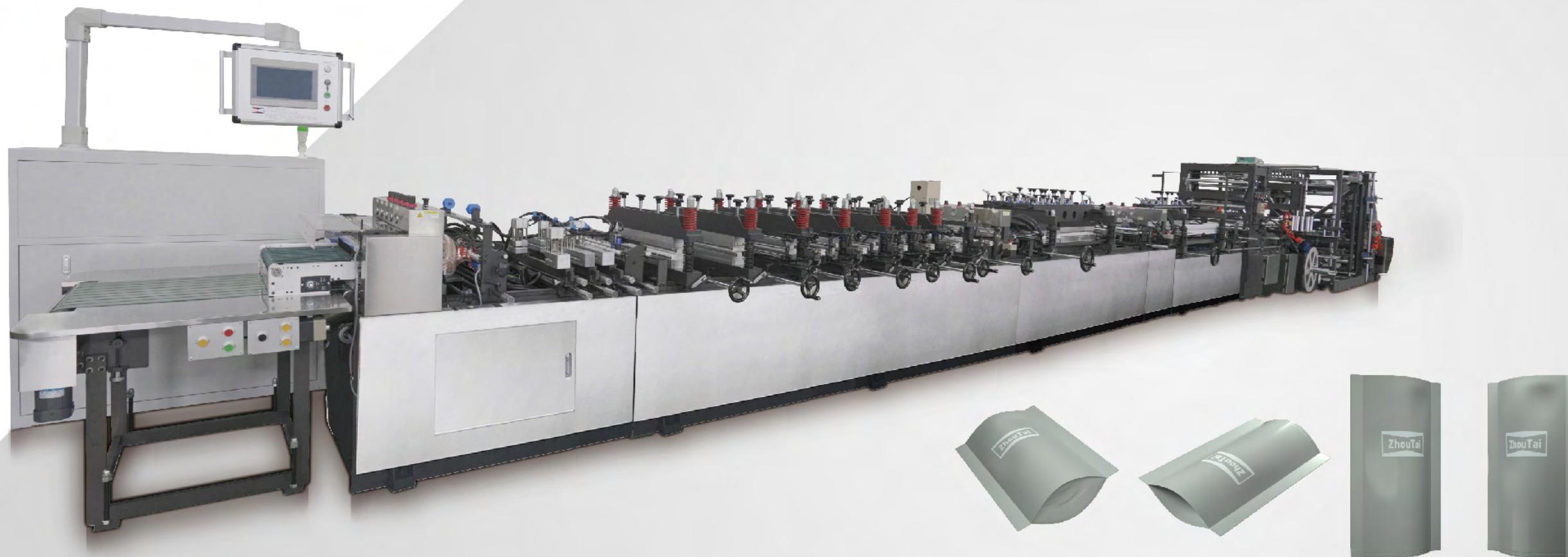
型号	AMD1000FSL-S12
可制袋型	四边封袋, 方底袋
主膜尺寸	上放料 1020mm, 下放料 1320mm, 直径 800mm
侧风琴膜尺寸	最大 400mm, 直径 800mm
速度(方底袋)	25-65 切/分
机械速度	25 米/分
制袋宽度	最大 400mm
制袋高度	最大 1000mm, 最小 550mm

\*制袋能力取决于薄膜材料、厚度等  
\*由于设备改进, 设备参数等将不另做更新。

Machine Type	AMD1000FSL-S12
Performance	Quad Seal, Flat Bottom Pouch
Size of Body Film	Up 1020mm, Down 1320mm, φ800mm
Size of Side Gusset	Max Width 400mm, φ800mm
Speed (Flat-bottom Pouch)	25~65 Cuts/min
Material Speed	25 Meters/min
Width of Bag	Max 400mm
Height of Bag	Max 1000mm, Minimum 550mm

\*Pouch making capacity depends on film material, thickness and option  
\*Due to equipment improvement, the above-mentioned figures and appearance may be changed without notice.

STAND-UP POUCH MACHINE  
自立袋机



► **AMD600DLMSC**  
多功能自立拉链袋制袋机  
Multifunctional Stand-up Pouch Making Machine

型号	AMD600DLMSC
可制袋型	三边封, 连体自立袋, 贴底自立袋, 拉链袋
主膜尺寸	膜宽 1220mm, 直径 800mm
速度(三边封袋)	35~200 切/分
速度(连体自立袋)	15~120 切/分
速度(贴底自立袋)	35~150 切/分
制袋宽度	最大 300mm
制袋高度	最大 580mm

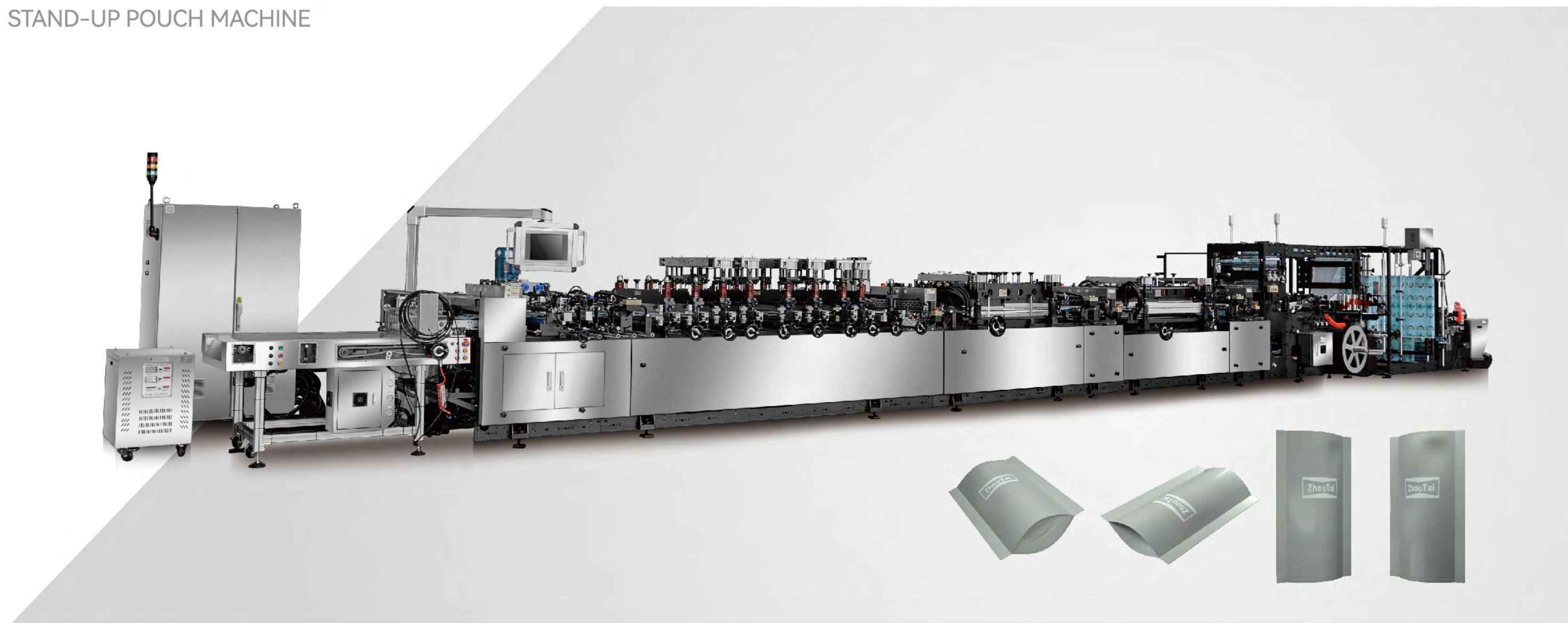
\*制袋能力取决于薄膜材料、厚度等  
\*由于设备改进, 设备参数等将不另做更新。

Machine Type	AMD600DLMSC
Performance	Three Side Seal, Inserted Bottom Gusset Stand-Up Pouch, Folded Bottom Gusset Stand-Up Pouch with Zipper
Size of Body Film	Width 1220mm, φ800mm
Speed(Three Side Seal)	35~200 Cuts/min
Speed(Stand-Up Pouch (Folded) with Zipper)	15~120 Cuts/min
Speed(Stand-Up Pouch(Inserted))	35~150 Cuts/min
Width of Bag	Max 300mm
Height of Bag	Max 580mm

\*Pouch making capacity depends on film material, thickness and option  
\*Due to equipment improvement, the above-mentioned figures and appearance may be changed without notice.



# STAND-UP POUCH MACHINE



## ▶ AMD600HLMSC 高速自立拉链袋制袋机 High Speed Stand-up Pouch Making Machine

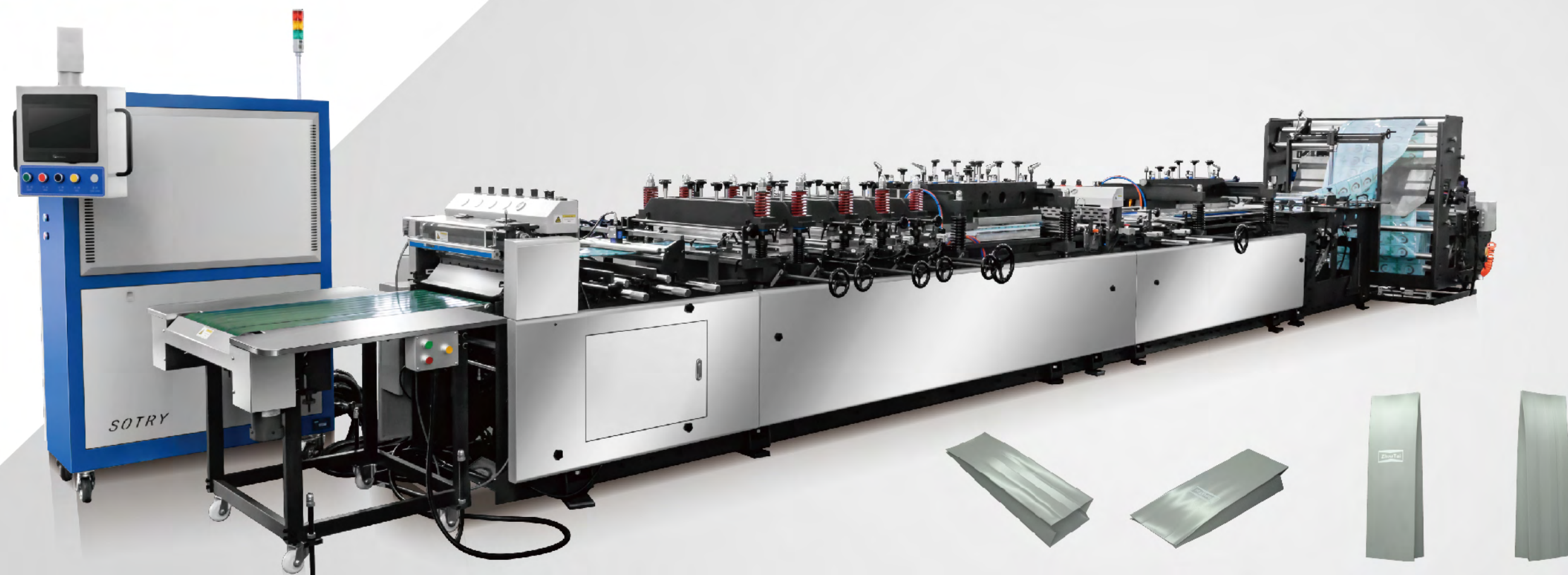
型号	AMD600HLMSC
可制袋型	三边封, 连体自立袋, 贴底自立袋, 拉链袋
主膜尺寸	膜宽 1220mm, 直径 800mm
速度(三边封袋)	30-220 切/分
速度(连体自立袋)	30-160 切/分
速度(贴底自立袋)	30-200 切/分
制袋宽度	最大 250mm
制袋高度	最大 580mm

\*制袋能力取决于薄膜材料、厚度等  
\*由于设备改进, 设备参数等将不另做更新。

Machine Type	AMD600HLMSC
Performance	Three Side Seal, Inserted Bottom Gusset Stand-Up Pouch, Folded Bottom Gusset Stand-Up Pouch with Zipper
Size of Body Film	Width 1220mm, φ800mm
Speed(Three Side Seal)	30-220 Cuts/min
Speed(Stand-Up Pouch (Folded) with Zipper)	30-160 Cuts/min
Speed(Stand-Up Pouch(Inserted))	30-200 Cuts/min
Width of Bag	Max 250mm
Height of Bag	Max 580mm

\*Pouch making capacity depends on film material, thickness and option  
\*Due to equipment improvement, the above-mentioned figures and appearance may be changed without notice.

CENTER SEAL/FOUR SIDE SEAL POUCH MACHINE  
**中封/四边封袋机**



► **AMD350/450/600Z**  
**中封四边封袋制袋机**  
 Center Seal & Four Side Seal Pouch Making Machine

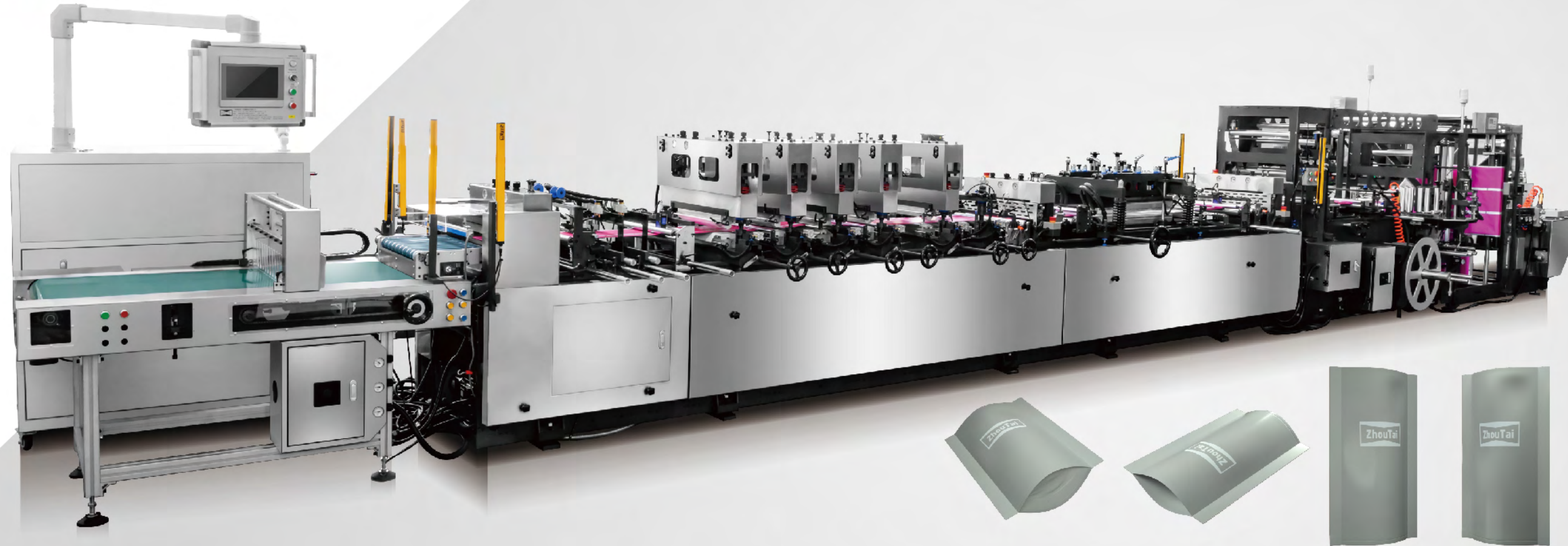
型号	AMD350/450/600Z
可制袋型	四边封袋, 中封袋
主膜尺寸	膜宽 720mm/920mm/1220mm, 直径 600mm
机械速度	35~200 切/分
制袋宽度 (中封袋)	80~350mm/80~450mm/120~600mm
制袋宽度 (四边封袋)	100~180mm/100~200mm/200~360mm

\*制袋能力取决于薄膜材料、厚度等  
 \*由于设备改进, 设备参数等将不另做更新。

Machine Type	AMD350/450/600Z
Performance	Four Side Seal, Center Seal Pouch
Size of Body Film	Width 720mm/920mm/1220mm, φ600mm
Machine Speed	35~200 Cuts/min
Width of Bag(Center Seal Pouch)	80~350mm/80~450mm/120~600mm
Width of Bag(Four Side Seal Pouch)	100~180mm/100~200mm/200~360mm

\*Pouch making capacity depends on film material, thickness and option  
 \*Due to equipment improvement, the above-mentioned figures and appearance may be changed without notice.

SPECIAL MACHINE  
特殊机型



▶ AMD350LMSC

数码印刷制袋机

Digital Pressed Multifunctional Pouch Making Machine

型号	AMD350LMSC
可制袋型	三边封, 连体/贴底自立(拉链)袋
主膜尺寸	最大宽度 750mm, 直径 800mm
贴底尺寸	最大宽度 100mm, 直径 600mm
速度	120 切/分
速度(机械速度)	35 米/分
三边封袋	宽度 80-350mm (最大6倍送)
自立拉链袋	(袋高 x 袋宽) 120~350mm x 80~250mm (可倍送)

\*制袋能力取决于薄膜材料、厚度等  
\*由于设备改进, 设备参数等将不另做更新。

Machine Type	AMD350LMSC
Performance	Three Side Seal, Inserted Bottom Gusset Stand-Up Pouch, Folded Bottom Gusset Stand-Up Pouch with Zipper
Size of Body Film	Max Width 750mm, φ800mm
Bottom Gusset Film	Max Width 100mm, φ600mm
Speed	120 Cuts/min
Material Speed	35 Cuts/min
Three Side Seal	Width 80~350mm (Up to 6 Skips)
Stand-up Zipper Pouch	(Height x Width) 120~350mm x 80~250mm (Width can go for Skip Knife)

\*Pouch making capacity depends on film material, thickness and option  
\*Due to equipment improvement, the above-mentioned figures and appearance may be changed without notice.



► **AMD650BIB**  
**AMD1200BIB**  
 盒中袋制袋机  
 Bag In Box Pouch Making Machine

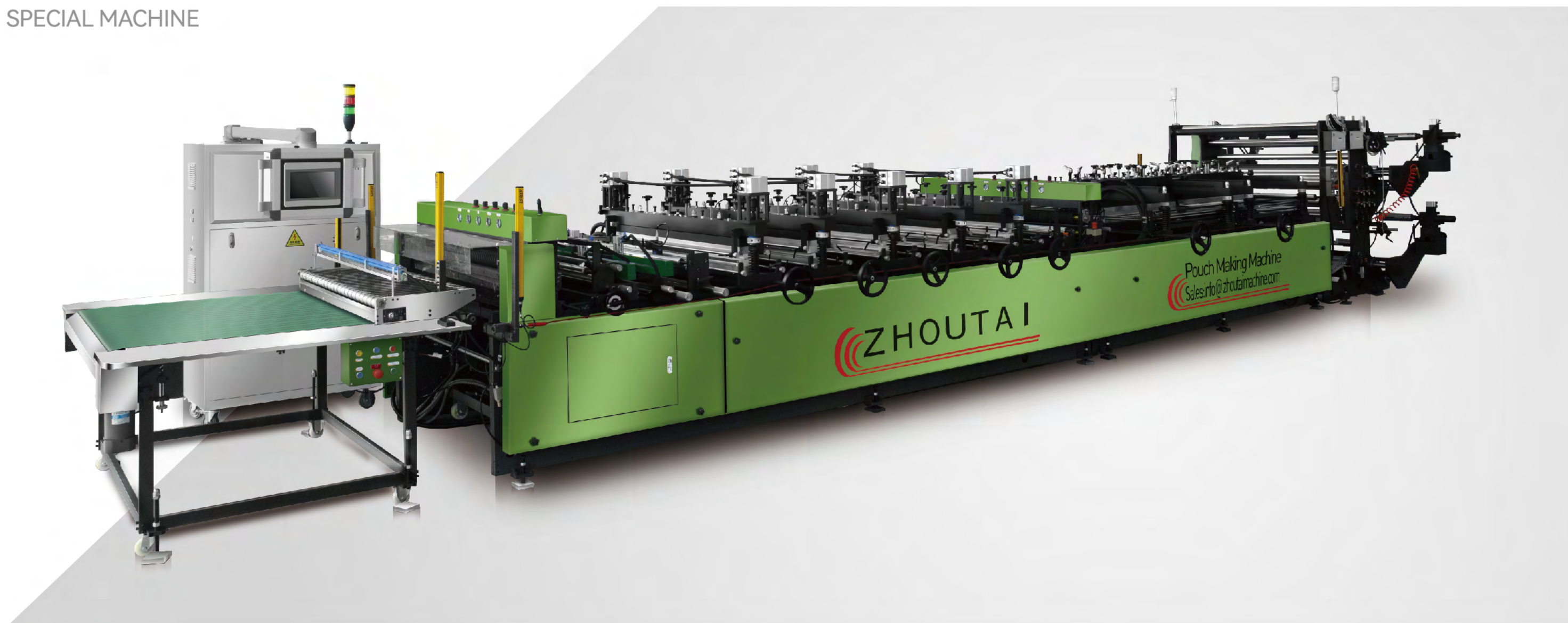
型号	AMD650BIB/ AMD1200BIB
可制袋型	三边封袋, 自立盒中袋制袋机
材料尺寸(主膜宽)	最大 1220mm
材料尺寸(卷径)	最大800mm/ 最大900mm
可做袋子尺寸(三边封袋)	袋高 80~600mm
可做袋子尺寸(盒中袋)	袋高 x 袋宽 200~600mm x 120~300mm 袋高 x 袋宽 420~1200mm x 150mm~500mm
可做袋子尺寸(袋宽)	60~300mm(可6倍送)
制袋速度(机械速度)	35米/分, 25米/分
制袋速度(盒中袋速度)	10-30切/分, 5-30切/分

\*制袋能力取决于薄膜材料、厚度等  
 \*由于设备改进, 设备参数等将不另做更新。

Machine Type	AMD650BIB/ AMD1200BIB
Performance	Three Side Seal, Inserted Bottom Gusset Stand-Up Pouch (2-up) and Welded Tap
Web Max Size (Body Film)	Max 1220mm
Max Diameter of the Roll	Max φ800mm/ Max φ900mm
Performed Pouch Details (Three Side Seal)	Height 80~600mm
Performed Pouch Details (BIB Pouch)	Height x Width 200~600mm x 120~300mm Height x Width 420~1200mm x 150~500mm
Performed Pouch Details (Bag Width)	60~300mm (Up to 6 Skips)
Max Mechanical Speed (Material Speed)	35 Meters/min, 25 Meters/min
Max Mechanical Speed (Stand-Up Pouch with Welded Tap)	10~30 Cuts/min, 5~30 Cuts/min

\*Pouch making capacity depends on film material, thickness and option  
 \*Due to equipment improvement, the above-mentioned figures and appearance may be changed without notice.

## SPECIAL MACHINE



### ▶ AMD1200S

#### 三边封袋制袋机

Three Side Seal Pouch Making Machine

型号	AMD1200S
可制袋型	三边封袋
主膜尺寸	膜宽 1220mm, 直径 600mm
速度	10~100 切/分
制袋宽度	100-500mm (可6倍送)
制袋高度	400~1200mm

\*制袋能力取决于薄膜材料、厚度等  
\*由于设备改进, 设备参数等将不另做更新。

Machine Type	AMD1200S
Performance	Three Side Seal Pouch
Size of Body Film	Width 1220mm, $\phi$ 600mm
Speed	10~100 Cuts/min
Width of Bag	100~500mm (Up to 6 Skips)
Height of Bag	400~1200mm

\*Pouch making capacity depends on film material, thickness and option  
\*Due to equipment improvement, the above-mentioned figures and appearance may be changed without notice.

# SPECIAL MACHINE



## ▶ AMD650ZV 四边封袋制袋机 Four Side Seal Pouch Making Machine

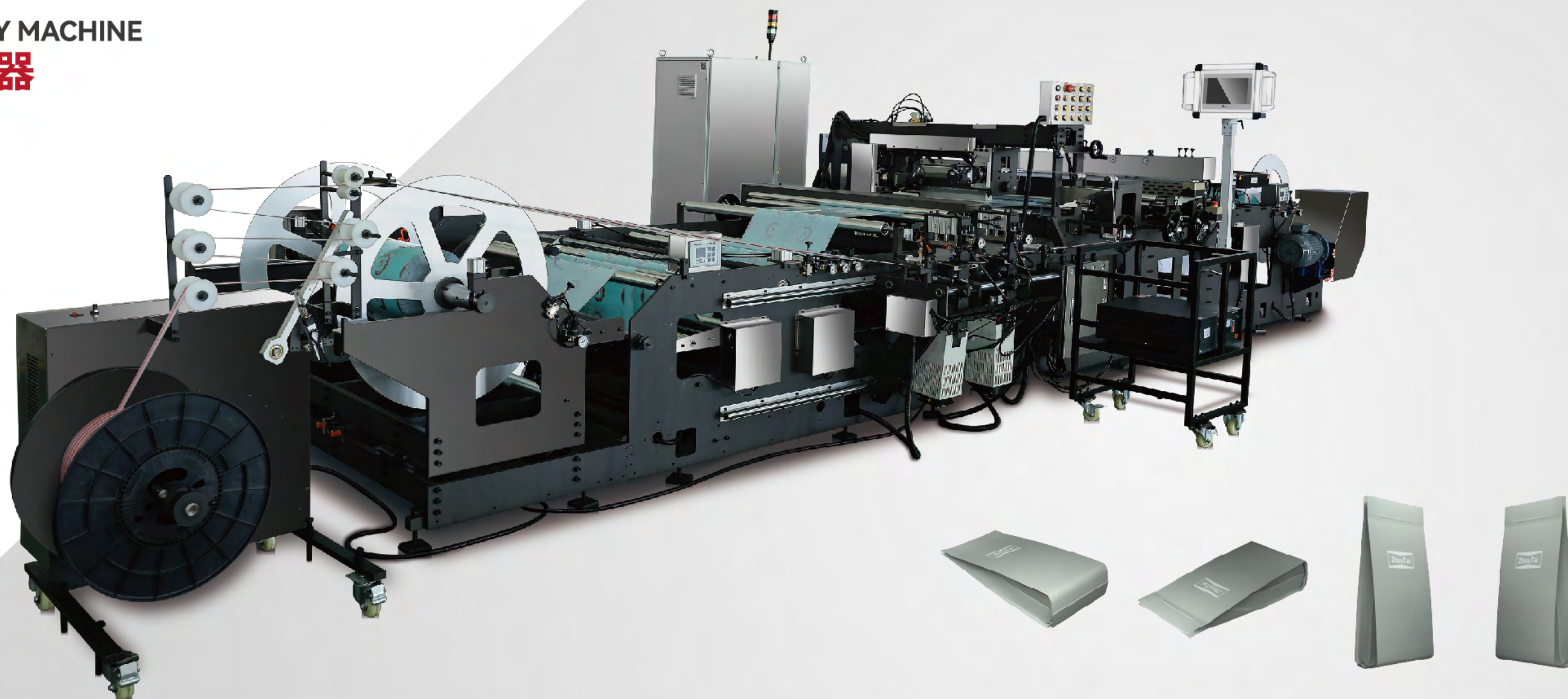
型号	AMD650ZV
可制袋型	四边封袋
主膜尺寸	1300mm, 直径800mm
速度	16-65切/分
速度 (机械速度)	35米/分
制袋尺寸 (四边封袋宽度)	180-400mm
制袋尺寸 (袋长)	360-1000mm
制袋尺寸 (四边封袋插深)	30-80mm

\*制袋能力取决于薄膜材料、厚度等  
\*由于设备改进, 设备参数等将不另做更新。

Machine Type	AMD650ZV
Performance	Four Side Seal/Quad Seal
Size of Body Film	1300mm, φ800mm
Speed	16-65 Cuts/min
Speed (Material Speed)	35 Cuts/min
Performed Pouch Details (Quad Seal Width)	180-400mm
Performed Pouch Details (Bag Length)	360-1000mm
Performed Pouch Details (Gusset Depth)	30-80mm

\*Pouch making capacity depends on film material, thickness and option  
\*Due to equipment improvement, the above-mentioned figures and appearance may be changed without notice.

AUXILIARY MACHINE  
辅助机器



▶ AMD450TDL-V6

横向拉链设备

Transversal Direction Zipper Sealing Machine

型号	AMD450TDL-V6
适用机型	中封四边封制袋机
适用材料范围	最大膜宽 1320mm
放卷卷径	800mm
收卷卷径	900mm
横向拉链尺寸	最大长度 400mm
可做袋子尺寸	袋长 150-450mm (可6倍送)

\*制袋能力取决于薄膜材料、厚度等  
\*由于设备改进，设备参数等将不另做更新。

Machine Type	AMD450TDL-V6
Suitable for	Center Seal , Four Side Seal Pouch Making Machine
Material Max Size	Width Max 1320mm
Unwind Diameter	Max 800mm
Rewind Diameter	Max 900mm
Transversal zipper length	Max Length 400mm
Performance	Bag Length 150-450mm (Up to 6 Skips)

\*Pouch making capacity depends on film material, thickness and option  
\*Due to equipment improvement, the above-mentioned figures and appearance may be changed without notice.

# AUXILIARY MACHINE



## ▶ AMD100-SIC 双出圆盘式自动封管机 Center Spout Insert Machine

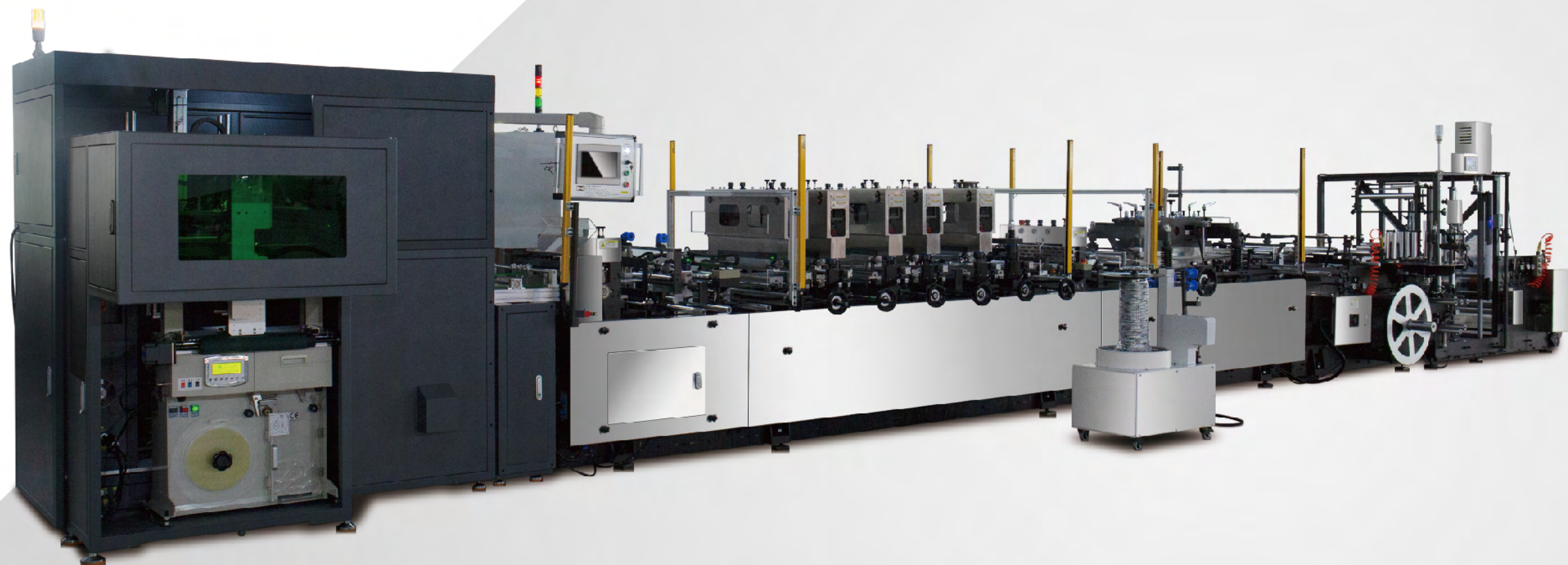
型号	AMD100-SIC
适用袋型	三边封, 自立袋, 企鹅包, 八边封等液体小袋包装
适用嘴型	带卡口长, 短塑料嘴
封管速度	50~80个/分, 双出
袋型规格尺寸	袋长 100~220mm, 袋宽 70~120mm

\*制袋能力取决于薄膜材料、厚度等  
\*由于设备改进, 设备参数等将不另做更新。

Machine Type	AMD100-SIC
Applications	Flexible Packaging Stand-up Pouch, Cheer Pack, Flat Bottom Pouch
Spout Type	One Lock, Double Lock
Speed	50~80 Pcs/min, Each Lines 25~40 Cycles/min
Performance	Length Min~Max 100~220mm, Width Min~Max 70~120 mm

\*Pouch making capacity depends on film material, thickness and option  
\*Due to equipment improvement, the above-mentioned figures and appearance may be changed without notice.





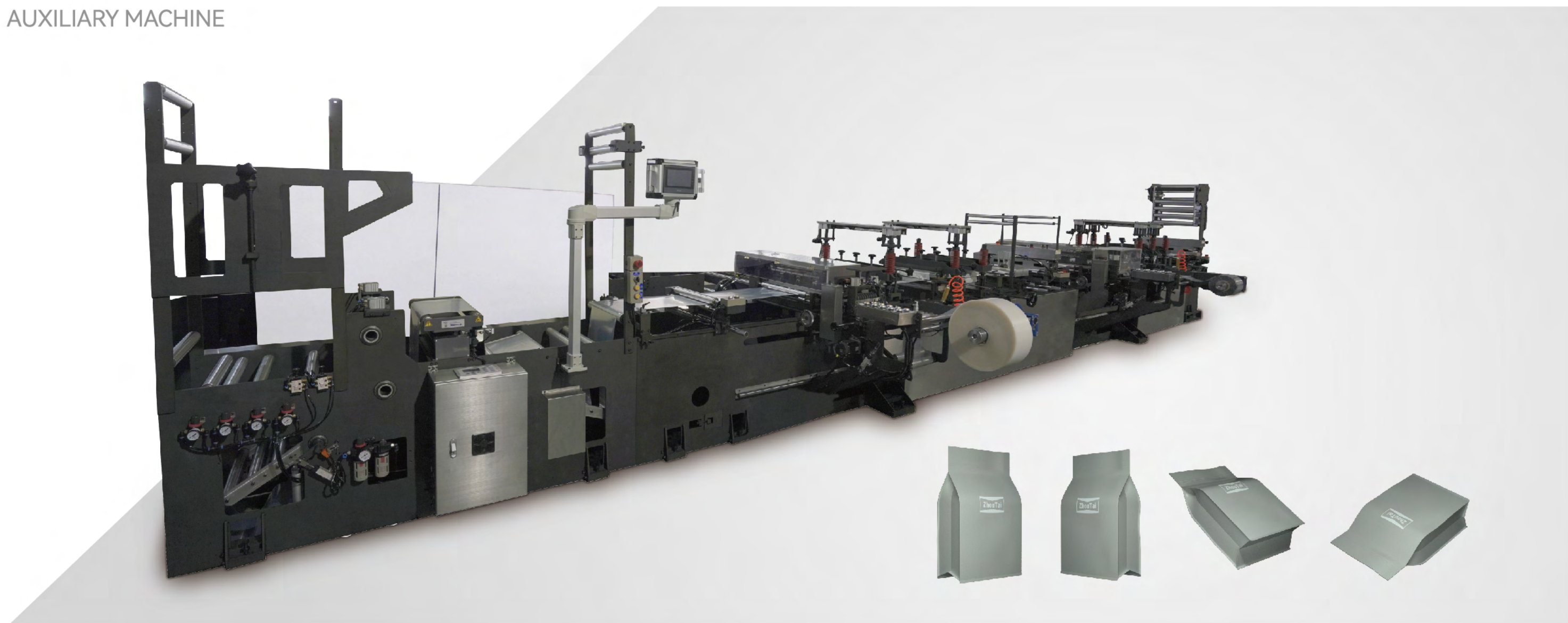
▶ **AMD-LD-B**  
**自动理袋捆扎设备**  
 Automatic Stacker & Strapping Machine

型号	AMD-LD-B
通道	单出/双出
模切机刀口尺寸	600mm
出料方向	横向/纵向
产品尺寸范围	袋高 x 袋宽 120~280mm x 100~180mm
模切速度	30~120切/分 (根据袋子尺寸衡量速度)
打包方式	50~100个/扎 (数量可调节)

\*制袋能力取决于薄膜材料、厚度等  
 \*由于设备改进, 设备参数等将另做更新。

Machine Type	AMD-LD-B
Performance	1-up/ 2-up
Cutter Size	600mm
Pouch Direction	Crosswise/Longitudinal
Available Pouch Size	Height x Width 120~280mm x 100~180mm
Machine Speed	30~120 Cuts/min (Variable Based on Pouch Size)
Bundling Up	50~100 Pcs/bundle (Quantity is Adjustable)

\*Pouch making capacity depends on film material, thickness and option  
 \*Due to equipment improvement, the above-mentioned figures and appearance may be changed without notice.



## ► ZBS400

### 双层贴片冲孔装把手装置

Patch Handle Device

型号	ZBS400
适用机型	方底袋制袋机
适用膜宽	最大 400mm
第一加强卷尺寸	最大直径 500mm 一次送料长度 600mm
第二贴片卷尺寸	最大直径 500mm 一次送料长度 600mm

\*制袋能力取决于薄膜材料、厚度等  
\*由于设备改进, 设备参数等将不另做更新。

Machine Type	ZBS400
Suitable for	Flat Bottom Pouch Machine
Film Size	Max 400mm
1st Patch Handle Position	1st Patch Roll Dmax=500mm Robotic Inserting Length Max=600mm
2nd Patch Handle Position	2nd Patch Roll Dmax=500mm Robotic Inserting Length Max=600mm

\*Pouch making capacity depends on film material, thickness and option  
\*Due to equipment improvement, the above-mentioned figures and appearance may be changed without notice.